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检测
TESTING
CNAS L5365

TEST REPORT**UN38.3**

Name of sample..... : Rechargeable Li-ion Battery
样品名称 可充电锂离子电池

Model no...... : BAT23ZN1373000
型号

Applicant..... : Shenzhen Huatiantong Technology Co., Ltd.
申请商 深圳市华天通科技有限公司

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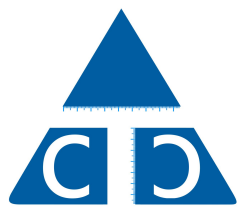
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Date of Test 测试日期: Sep. 05, 2023 to Sep. 28, 2023

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TEST REPORT		
ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3		
AMENDMENTS TO THE Seventh REVISED EDITION OF THE RECOMMENDATIONS ON THE TRANSPORT OF DANGEROUS GOODS, MANUAL OF TEST AND CRITERIA		
《关于危险品货物运输的建议书试验和标准手册》第七版修订一		
(Section 38.3: Lithium batteries)		
Tested by (+ signature) 测试(签名)	何世鹏	
Checked by (+ signature) 审核(签名)	陈万波	
Approved by (+ signature) 批准(签名)	赵嵩煦	
Date of issue..... 签发日期	Oct. 07, 2023 2023年10月07日	
Applicant..... 申请商	Shenzhen Huatiantong Technology Co., Ltd. 深圳市华天通科技有限公司	
Address 地址	Floor 2, Building 3, Kaijieda Industrial Distrial, No.97 Huaxing Road, Langkou Community, Dalang Street, Longhua District, Shenzhen City, Guangdong Province, P.R. China 广东省深圳市龙华区大浪街道浪口社区华兴路 97 号凯杰达工业区 3 栋 2 层	
Manufacturer..... 制造商	Shenzhen Huatiantong Technology Co., Ltd. 深圳市华天通科技有限公司	
Address..... 地址	Floor 2, Building 3, Kaijieda Industrial Distrial, No.97 Huaxing Road, Langkou Community, Dalang Street, Longhua District, Shenzhen City, Guangdong Province, P.R. China 广东省深圳市龙华区大浪街道浪口社区华兴路 97 号凯杰达工业区 3 栋 2 层	
Standard..... 标准	ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3	
Procedure deviation 过程偏差	N/A	
Test result 检验结果	Pass	
This test report is specially limited to the above client company and product model only, It may not be duplicated without prior written consent of CTC Test.		



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Samples Type 样品类型	<input type="checkbox"/> Large battery <input type="checkbox"/> Large cell <input type="checkbox"/> Small battery <input type="checkbox"/> Small cell <input checked="" type="checkbox"/> Single cell battery
Mode I..... 型号	BAT23ZN1373000
Ratings 额定值	3.85V, 3000mAh, 11.55Wh
Trade mark 商标	N/A
Maximum charge voltage 最大充电电压	4.4V
Discharge cut-off voltage 放电截止电压	3.0V
Max. continuous charge current..... 最大连续充电电流	3500mA
Max. continuous discharge current..... 最大连续放电电流	3500mA
Dimension..... 尺寸	L : 53.5mm W : 43.0mm H : 7.2mm
Shapen of cell 电芯形状	Prismatic
Possible test case verdicts: 报告中可能用到的结论标识:	
Test case does not apply to the test object 测试项目不适用于该产品	N/A 不适用
Test item does meet the requirement 测试项目符合标准的要求	P(ass) 合格
Test item does not meet the requirement 测试项目不符合标准的要求	F(ail) 不合格
Test conclusion 检验结论: The Rechargeable Li-ion Battery submitted by Shenzhen Huatiantong Technology Co., Ltd. are tested according to Section 38.3 of Seventh revised edition of Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria (ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3). 由申请商深圳市华天通科技有限公司送检的电池名称可充电锂离子电池，依据《关于危险品货物运输的建议书试验和标准手册》第七版修订一第 38.3 节进行检测 Test result: Pass 检验结果：通过	



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I、CONCLUSION 结论

ITEM 项目	SAMPLENUMBER 样品号	STANDARD 标准	CONCLUSION 结论
Altitude simulation 高空模拟	B1-B10	Section 38.3 of Seventh revised edition of Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria (ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3) 《关于危险品货物运输的建议书 试验和标准手册》第七版修订一第 38.3 节	P
Thermal test 热测试			P
Vibration 振动			P
Shock 冲击			P
External short circuit 外部短路			P
Crush 挤压	C1-C10		P
Overcharge 过度充电	B11-B18		P
Forced discharge 强制放电	C11-C30		P

Notes 备注:

ITEM 项目	SAMPLE NUMBER 样品号	STATE 状态
T.1-T.5	B1-B5	at first cycle, in fully charged state 第一个交替充电放电周期完全充电状态
	B6-B10	after 25 cycles ending in fully charged state 第二十五个交替充电放电周期完全充电状态
T.6	C1-C5	at first cycle at 50% of the design rated capacity 第一个交替充电放电周期充电到设计额定容量的 50%
	C6-C10	after 25 cycles at 50% of the design rated capacity 第二十五个交替充电放电周期充电到设计额定容量的 50%
T.7	B11-B14	at first cycle, in fully charged state 第一个交替充电放电周期完全充电状态
	B15-B18	after 25 cycles ending in fully charged state 第二十五个交替充电放电周期完全充电状态
T.8	C11-C20	at first cycle, in fully discharged state 第一个交替充电放电周期完全放电状态
	C21-C30	after 25 cycles ending in fully discharged state 第二十五个交替充电放电周期完全放电状态

 专用



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II、MAIN TEST EQUIPMENT 主要测试设备

NO.编号	Instrument Name 仪器名称
BA001	Simulated high altitude and low pressure test chamber 模拟高空低压试验箱
BA008	CTS 20V5A Charge and discharge tester CTS 20V5A 充放电测试仪
BA009	CTS 20V10A Charge and discharge tester CTS 20V10A 充放电测试仪
BA010	Programmable high and low temperature test box 可程式高低温试验箱
BA013	Electrical vibration testing system 电动振动试验系统
BA014	Drop style shock testing machine 加速度机械式冲击试验机
BA011	Temperature control type battery short circuit testing machine 温控型电池短路试验机
BA005	Battery extrusion tester 电池挤压试验机
BA003	Battery impact tester 电池冲击试验机
SA002	DC source DC 直流源
SA045	electronic scales 电子天平
SA039	Electric Load 电子负载
SA091	Digital caliper 数字游标卡尺
BA042	Desk thermometer 台式温湿度计
SA137	Desk thermometer 台式温湿度计
BA029	Digital multimeter 数字万用表
SA078	Data Acquisition 温升数据采集仪
BA038	Battery test system 电池测试系统
BA039	Battery test system 电池测试系统

印章



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III、TEST METHOD AND RESULT 测试方法和结果

Tests T.1 to T.5 shall be conducted in sequence on the same cell or battery. Tests T.6 and T.8 shall be conducted using not otherwise tested cells or batteries. Test T.7 may be conducted using undamaged batteries previously used in tests T.1 to T.5 for purposes of testing on cycled batteries.

小型电芯或电池必须按顺序进行试验 T1 至 T5。试验 T6 至 T8 应使用未另外试验过的电芯或电池。试验 T7 可以使用原先在试验 T1 至 T5 中使用过的未损坏的电池进行，以便测试交替充电放电的电池。

In order to quantify the mass loss, the following procedure is provided.

$$\text{Mass loss(\%)} = (M_1 - M_2) / M_1 \times 100$$

Where M_1 is the mass before the test and M_2 is the mass after the test, When mass loss does not exceed the values in Table blow, it shall be considered as "no mass loss".

质量损失量化数值可用下式计算：

$$\text{质量损失(\%)} = (M_1 - M_2) / M_1 \times 100$$

式中 M_1 是试验前的质量， M_2 是试验后的质量。如质量损失不超过下表所列数值，即视为“无质量损失”。

Mass M of cell or battery 电芯或电池质量 M	Mass lost limite 质量损失限值
$M < 1g$	0.5%
$1g \leq M \leq 75g$	0.2%
$M > 75g$	0.1%

Test T.1: Altitude simulation 高空模拟

Test procedure 试验程序：

Test cells and batteries shall be stored at a pressure of 11.6 kPa or less for at least six hours at ambient temperature ($20 \pm 5^\circ\text{C}$).

试验电芯和电池在压力不大于 11.6kPa 和环境温度 ($20^\circ\text{C} \pm 5^\circ\text{C}$) 下存放至少 6 小时。

Requirement 要求：

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

如果无漏液、无排气、无解体、无破裂和无着火，且每个试验电芯或电池在试验后的开路电压不低于其在进行这项试验前开路电压的 90%，电芯和电池即符合这一要求。有关电压的要求不适用于完全放电状态的试验电芯和电池。

Result 结果：

The samples B1-B10: No leakage, no venting, no disassembly, no rupture and no fire. The data see table 1.

编号为 B1-B10 的样品：无漏液、无排气、无解体、无破裂和无着火现象，数据见表 1。

Test T.2: Thermal test 热测试

Test procedure 测试程序：

Test cells and batteries are to be stored for at least six hours at a test temperature equal to $72 \pm 2^\circ\text{C}$, followed by storage for at least six hours at a test temperature equal to $-40 \pm 2^\circ\text{C}$. The maximum time interval between test temperature extremes is 30 minutes. This procedure is to be repeated until 10 total cycles are complete, after which all test cells and batteries are to be stored for 24 hours at ambient temperature ($20 \pm 5^\circ\text{C}$). For large cells and batteries the duration of exposure to the test temperature extremes should be at least 12 hours.

试验电芯和电池在试验温度等于 $72^\circ\text{C} \pm 2^\circ\text{C}$ 下存放至少 6 小时，接着在试验温度等于 $-40^\circ\text{C} \pm 2^\circ\text{C}$

下存放至少 6 小时。两个极端温度之间的最大时间间隔为 30 分钟。这一过程须重复 10 次，接着将所有电池在环境温度 $20^\circ\text{C} \pm 5^\circ\text{C}$ 下存放 24 小时。对于大型电芯和电池，暴露于极端试验温度的时间至少应为 12 小时。

Requirement 要求：



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Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

如果无漏液、无排气、无解体、无破裂和无着火，且每个试验电芯或电池在试验后的开路电压不低于其在进行这项试验前开路电压的 90%，电芯和电池即符合这一要求。有关电压的要求不适用于完全放完电状态的试验电芯和电池。

Result 结果:

The samples B1-B10: No leakage, no venting, no disassembly, no rupture and no fire. The data see table 2.

编号为 B1-B10 的样品：无漏液、无排气、无解体、无破裂和无着火现象，数据见表 2。

Test T.3: Vibration 振动

Test procedure 测试程序:

Cells and batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes. This cycle shall be repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting positions of the cell. One of the directions of vibration must be perpendicular to the terminal face.

The logarithmic frequency sweep shall differ for cells and batteries with a gross mass of not more than 12 Kg (cells and small batteries), and for batteries with a gross mass of more than 12Kg (large batteries).

For cells and small batteries: from 7 Hz a peak acceleration of $1 g_n$ is maintained until 18 Hz is reached. The amplitude is then maintained at 0.8 mm (1.6 mm total excursion) and the frequency increased until a peak acceleration of $8 g_n$ occurs (approximately 50 Hz). A peak acceleration of $8 g_n$ is then maintained until the frequency is increased to 200 Hz.

For large batteries: from 7 Hz a peak acceleration of $1 g_n$ is maintained until 18 Hz is reached. The amplitude is then maintained at 0.8 mm (1.6 mm total excursion) and the frequency increased until a peak acceleration of $2 g_n$ occurs (approximately 25 Hz). A peak acceleration of $2 g_n$ is then maintained until the frequency is increased to 200 Hz.

电芯和电池紧固于振动机平台，但不得造成电芯变形，并能准确可靠地传播振动。振动应是正弦波形，对数扫描频率在 7 赫兹和 200 赫兹之间，再回到 7 赫兹，跨度为 15 分钟。这一振动过程须对三个互相垂直的电池安装方位的每一个方向重复进行 12 次，总共为时 3 小时。

做对数频率扫描，对总质量不足 12 千克的电芯和电池（电芯和小型电池），和对 12 千克及更大的电池（大型电池）有所不同。

对电芯和小型电池：从 7 赫兹开始，保持 $1g_n$ 的最大加速度，直到频率达到 18 赫兹。然后将振幅保持在 0.8 毫米（总偏移 1.6 毫米），并增加频率直到最大加速度达到 $8g_n$ （频率约为 50 赫兹）。将最大加速度保持在 $8g_n$ 直到频率增加到 200 赫兹。

对大型电池：从 7 赫兹开始，保持 $1g_n$ 的最大加速度，直到频率达到 18 赫兹。然后将振幅保持在 0.8 毫米（总偏移 1.6 毫米），并增加频率直到最大加速度达到 $2g_n$ （频率约为 25 赫兹）。将最大加速度保持在 $2g_n$ 直到频率增加到 200 赫兹。

Requirement 要求:

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire during the test and after the test and if the open circuit voltage of each test cell or battery directly after testing in its third perpendicular mounting position is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

如果试验中和试验后无渗漏、无排气、无解体、无破裂和无着火，并且每个试验电芯或电池在第三个垂直安装方位上的试验后立即测得的开路电压不小于在进行这一试验前电压的 90%，电芯和电池即符合本项要求。有关电压的要求不适用与完全放电状态的试验电芯和电池。

Result 结果:

The samples B1-B10: No leakage, no venting, no disassembly, no rupture and no fire. The data see table 3.



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编号为 B1-B10 的样品：无漏液、无排气、无解体、无破裂和无着火现象，数据见表 3。

Test T.4: Shock 冲击

Test procedure 测试程序:

Test cells and batteries shall be secured to the testing machine by means of a rigid mount which will support all mounting surfaces of each test battery.

Each cell shall be subjected to a half-sine shock of peak acceleration of 150 g_n and pulse duration of 6 milliseconds. Alternatively, large cells may be subjected to a half-sine shock of peak acceleration of 50 g_n and pulse duration of 11 milliseconds.

Each battery shall be subjected to a half-sine shock of peak acceleration depending on the mass of the battery. The pulse duration shall be 6 milliseconds for small batteries and 11 milliseconds for large batteries. The formulas below are provided to calculate the appropriate minimum peak accelerations.

Battery	Minimum peak acceleration	Pulse duration
Small batteries	150 g _n or result of formula Acceleration(g _n)= $\sqrt{\left(\frac{100850}{\text{mass}^*}\right)}$ whichever is smaller	6ms
Large batteries	50 g _n or result of formula Acceleration(g _n)= $\sqrt{\left(\frac{30000}{\text{mass}^*}\right)}$ whichever is smaller	11ms

* Mass is expressed in kilograms

Each cell or battery is subjected to three shocks in the positive direction and to three shocks in the negative direction in each of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks.

试验电芯和电池用坚硬支架紧固在试验装置上，支架支撑着每个试验电池的所有安装面。

每个电芯须经受峰值加速度 150g_n 和脉冲持续时间 6 毫秒的半正弦波冲击。另外，大型电芯须经受峰值加速度 50g_n 和脉冲持续时间 11 毫秒的半正弦波冲击。

每个电池须经受半正弦波冲击的峰值加速度取决于电池的质量。小型电池的脉冲持续时间为 6 毫秒，大型电池为 11 毫秒。下面提供的公式用来计算适当的最小峰值加速度。

电池	最小峰值加速度	脉冲持续时间
小型电池	150 g _n 或公式的结果，取其较小值 加速度(g _n)= $\sqrt{\left(\frac{100850}{\text{质量}^*}\right)}$	6 毫秒
大型电池	50 g _n 或公式的结果，取其较小值 加速度(g _n)= $\sqrt{\left(\frac{30000}{\text{质量}^*}\right)}$	11 毫秒

* 质量以公斤为单位表示

每个电芯或电池须在三个互相垂直的电芯安装方位的正方向经受三次冲击，接着在反方向经受三次冲击，总共经受 18 次冲击。

Requirement 要求:

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.



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如果无漏液、无排气、无解体、无破裂和无着火，且每个试验电芯或电池在试验后的开路电压不低于其在进行这项试验前开路电压的 90%，电芯和电池即符合这一要求。有关电压的要求不适用于完全放电状态的试验电芯和电池。

Result 结果:

The samples B1-B10: No leakage, no venting, no disassembly, no rupture and no fire. The data see table 4.

编号为 B1-B10 的样品：无漏液、无排气、无解体、无破裂和无着火现象，数据见表 4。

Test T.5: External short circuit 外部短路

Test procedure 测试程序:

The cell or battery to be tested shall be temperature stabilized so that its external case temperature reaches $57 \pm 4 \text{ }^\circ\text{C}$ and then the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0.1 ohm at $57 \pm 4 \text{ }^\circ\text{C}$. This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to $57 \pm 4 \text{ }^\circ\text{C}$.

试验电芯和电池在 $57 \pm 4 \text{ }^\circ\text{C}$ 的环境温度下，经受外电阻小于 0.1 欧姆的短路试验，短路时间持续到电芯或电池壳温度恢复到 $57 \pm 4 \text{ }^\circ\text{C}$ 后继续至少 1 小时。

Requirement 要求:

Cells and batteries meet this requirement if their external temperature does not exceed $170 \text{ }^\circ\text{C}$ and there is no disassembly, no rupture and no fire during the test and within six hours after the test.

如果电芯和电池外表面温度不超过 $170 \text{ }^\circ\text{C}$ ，6 小时内无解体、无破裂和无着火，那么电芯和电池适合这要求。

Result 结果:

The samples B1-B10: No disassembly, no rupture and no fire. The data see table 5.

编号为 B1-B10 的样品：无解体、无破裂和无着火现象，数据见表 5。

Test T.6: Impact/Crush 撞击/挤压

Test procedure 测试程序:

Impact (applicable to cylindrical cells not less than 18mm in diameter)

Note: Diameter here refers to the design parameter (for example the diameter of 18650 cells is 18.0mm)

This test sample cell or component cell is to be placed on a flat smooth surface. A 15.8 mm diameter bar is to be placed across the center of the sample. A 9.1 kg mass is to be dropped from a height of $61 \pm 2.5\text{cm}$ onto the sample.

The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the $15.8 \text{ mm} \pm 0.1 \text{ mm}$ diameter curved surface lying across the centre of the test sample. Each sample is to be subjected to only a single impact.

撞击 (适用于直径不小于 18 毫米的圆柱形电池)

注: 此处直径指设计参数 (例如: 18650 电芯的直径为 18 毫米)

将试验样品用的电芯或元件电芯放在一个平坦光滑的平面上，将一直径为 15.8 毫米的横木横过电池中部放置后，将一质量为 9.1 千克的物体从 61 ± 2.5 厘米的高度落向样品。

接受撞击的试样，纵轴应与平坦的表面平行并与横放在试样中心的直径 15.8 ± 0.1 毫米弯曲表面的纵轴垂直，每一个试样只经受一次撞击。

Crush (applicable to prismatic, pouch, coin/button cells and cylindrical cells less than 18 mm in diameter)

A cell or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1.5 cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached.

(a) The applied force reaches $13 \text{ kN} \pm 0.78 \text{ kN}$;

Example: The force shall be applied by a hydraulic ram with a 32 mm diameter piston until a pressure of 17MPa is reached on the hydraulic ram.

(b) The voltage of the cell drops by at least 100 mV; or

(c) The cell is deformed by 50% or more of its original thickness.



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Once the maximum pressure has been obtained, the voltage drops by 100 mV or more, or the cell is deformed by at least 50% of its original thickness, the pressure shall be released.

A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis.

Each test cell or component cell is to be subjected to one crush only. The test sample shall be observed for a further 6 h. The test shall be conducted using test cells or component cells that have not previously been subjected to other tests.

挤压（适用于棱柱形、袋装、硬币/纽扣电芯和直径小于 18 毫米的圆柱形电芯）

将电芯或元件电芯放在两个平面之间挤压，挤压力度逐渐加大，在第一个接触点上的速度大约为 1.5 厘米/秒。挤压持续进行，直到出现以下三种情况之一：

(a)施加的力量达到 13 千牛±0.78 千牛；

例如：用一个活塞直径 32mm 的液压顶施力，直到液压顶的压力达到 17 兆帕。

(b)电芯的电压下降至少 100 毫伏；

(c)电芯变形达原始厚度的 50%或以上。

一旦达到最大压力、电压下降 100 毫伏或更多，或电芯变形至少达原厚度的 50%，即可解除压力。

棱柱形或袋装电芯应从最宽的一面施压，纽扣/硬币形电芯应从其平坦表面施压，圆柱形电芯应从与纵轴垂直的方向施压。

每个试样电芯或元件电芯只做一次挤压试验。试样应继续观察 6 小时，试验应使用之前未做过其他试验的电芯或元件电芯进行。

Requirement 要求:

Cells and component cells meet this requirement if their external temperature does not exceed 170 °C and there is no disassembly and no fire during the test and within six hours after this test.

如果电芯或元件电芯外部最高温度应不过 170°C，并且在试验过程中及试验结束后 6 个小时之内无解体和无着火，电芯和元件电芯即符合本项要求。

Result 结果: The samples C1-C10: No disassembly and no fire. The data see table 6.

C1-C10 的样品：无解体和无着火现象，数据见表 6。

Test T.7: Overcharge 过度充电

Test procedure 测试程序:

The charge current shall be twice the manufacturer's recommended maximum continuous charge current. The minimum voltage of the test shall be as follows:

(a) when the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V.

(b) when the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1.2 times the maximum charge voltage.

Tests are to be conducted at ambient temperature. The duration of the test shall be 24 hours.

以 2 倍制造厂推荐的最大持续充电电流对样品充电，本测试最小电压为：

(a)如果厂家推荐的充电电压不超过 18V，本测试的最小充电电压应该是 2 倍的厂家标定最大充电电压或者 22V 两者中的较小者

(b)如果厂家推荐的充电电压超过 18V，本测试的最小充电电压应该 1.2 倍的厂家标定最大充电电压
20±5°C 的环境温度下，试验持续 24 小时。

Requirement 要求:

Rechargeable batteries meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.

试验样品在试验中和试验后 7 天内，应无解体和无着火现象发生。

Result 结果:

The samples B11-B18: No disassembly and no fire. The data see table 7.

编号为 B11-B18 的样品：无解体和无着火现象，数据见表 7。

Test T.8: Forced discharge 强制放电

Test procedure 测试程序:



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Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer.

The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere).

在环境温度下，将电芯连接在 12V 的直流电源上进行强制放电，此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。

指定的放电电流通过串联在测试电芯上的合适大小和功率的负载来获得，每个电芯的强制放电时间（小时）为额定容量除以初始电流（安培）。

Requirement 要求:

Primary or rechargeable cells meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.

试验样品在试验中和试验后 7 天内，应无解体和无着火现象发生。

Result 结果:

The samples C11-C30: No disassembly and no fire. The data see table 8.
编号为 C11-C30 的样品：无解体和无着火现象，数据见表 8。

IV、TEST DATE 测试数据

Table 1: Altitude simulation / 表 1: 高空模拟							
No.编号	Mass(g) 质量(g)			Voltage(V) 电压(V)			Verdict 判定
	M1 (Pre-test 测试前)	M2 (After test 测试后)	Mass loss 质量损失 (%)	OCV1 (Pre-test 测试前)	OCV2 (After test 测试后)	OCV (≥90%)	
B1	37.170	37.170	0.000%	4.37	4.37	100.00%	P
B2	37.254	37.254	0.000%	4.38	4.37	99.77%	P
B3	37.011	37.010	0.003%	4.38	4.38	100.00%	P
B4	37.225	37.225	0.000%	4.37	4.37	100.00%	P
B5	37.196	37.196	0.000%	4.38	4.38	100.00%	P
B6	37.099	37.098	0.003%	4.38	4.38	100.00%	P
B7	37.127	37.126	0.003%	4.38	4.38	100.00%	P
B8	37.077	37.077	0.000%	4.37	4.37	100.00%	P
B9	37.118	37.118	0.000%	4.37	4.37	100.00%	P
B10	37.052	37.052	0.000%	4.36	4.36	100.00%	P





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Table 2: Thermal test / 表 2: 热测试							
No.编号	Mass(g) 质量(g)			Voltage(V) 电压(V)			Verdict 判定
	M1 (Pre-test 测试前)	M2 (After test 测试后)	Mass loss 质量损失 (%)	OCV1 (Pre-test 测试前)	OCV2 (After test 测试后)	OCV (≥90%)	
B1	37.170	37.158	0.032%	4.37	4.29	98.17%	P
B2	37.254	37.241	0.035%	4.37	4.28	97.94%	P
B3	37.010	36.998	0.032%	4.38	4.29	97.95%	P
B4	37.225	37.213	0.032%	4.37	4.30	98.40%	P
B5	37.196	37.182	0.038%	4.38	4.28	97.72%	P
B6	37.098	37.087	0.030%	4.38	4.29	97.95%	P
B7	37.126	37.115	0.030%	4.38	4.28	97.72%	P
B8	37.077	37.065	0.032%	4.37	4.28	97.94%	P
B9	37.118	37.105	0.035%	4.37	4.28	97.94%	P
B10	37.052	37.040	0.032%	4.36	4.29	98.39%	P

Table 3: Vibration / 表 3: 振动							
No.编号	Mass(g) 质量(g)			Voltage(V) 电压(V)			Verdict 判定
	M1 (Pre-test 测试前)	M2 (After test 测试后)	Mass loss 质量损失 (%)	OCV1 (Pre-test 测试前)	OCV2 (After test 测试后)	OCV (≥90%)	
B1	37.158	37.158	0.000%	4.29	4.29	100.00%	P
B2	37.241	37.240	0.003%	4.28	4.27	99.77%	P
B3	36.998	36.998	0.000%	4.29	4.29	100.00%	P
B4	37.213	37.213	0.000%	4.30	4.29	99.77%	P
B5	37.182	37.181	0.003%	4.28	4.27	99.77%	P
B6	37.087	37.086	0.003%	4.29	4.29	100.00%	P
B7	37.115	37.115	0.000%	4.28	4.28	100.00%	P
B8	37.065	37.064	0.003%	4.28	4.28	100.00%	P
B9	37.105	37.105	0.000%	4.28	4.27	99.77%	P
B10	37.040	37.039	0.003%	4.29	4.29	100.00%	P



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Table 4: Shock / 表 4: 冲击							
No.编号	Mass(g) 质量(g)			Voltage(V) 电压(V)			Verdict 判定
	M1 (Pre-test 测试前)	M2 (After test 测试后)	Mass loss 质量损失 (%)	OCV1 (Pre-test 测试前)	OCV2 (After test 测试后)	OCV (≥90%)	
B1	37.158	37.157	0.003%	4.29	4.29	100.00%	P
B2	37.240	37.240	0.000%	4.27	4.27	100.00%	P
B3	36.998	36.998	0.000%	4.29	4.28	99.77%	P
B4	37.213	37.213	0.000%	4.29	4.29	100.00%	P
B5	37.181	37.181	0.000%	4.27	4.27	100.00%	P
B6	37.086	37.086	0.000%	4.29	4.29	100.00%	P
B7	37.115	37.115	0.000%	4.28	4.28	100.00%	P
B8	37.064	37.064	0.000%	4.28	4.28	100.00%	P
B9	37.105	37.104	0.003%	4.27	4.27	100.00%	P
B10	37.039	37.039	0.000%	4.29	4.28	99.77%	P

Table 5: External short circuit / 表 5: 外部短路										
No.编号	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10
Peak temperature 最高温度(°C)	56.8	57.3	56.9	57.0	57.3	57.3	57.1	56.9	57.3	57.2
Verdict 判定	P	P	P	P	P	P	P	P	P	P

Table 6: Crush / 表 6: 挤压										
No.编号	C1	C2	C3	C4	C5	C6	C7	C8	C9	C10
Peak temperature 最高温度(°C)	24.8	24.6	24.6	24.8	24.7	24.7	24.8	24.6	24.7	24.6
Verdict 判定	P	P	P	P	P	P	P	P	P	P

Table 7: Overcharge / 表 7: 过度充电									
No.编号	B11	B12	B13	B14	B15	B16	B17	B18	
Verdict 判定	P	P	P	P	P	P	P	P	

Table 8: Forced discharge / 表 8: 强制放电										
No.编号	C11	C12	C13	C14	C15	C16	C17	C18	C19	C20
Verdict 判定	P	P	P	P	P	P	P	P	P	P
No.编号	C21	C22	C23	C24	C25	C26	C27	C28	C29	C30
Verdict 判定	P	P	P	P	P	P	P	P	P	P

V、THE PHOTO OF SAMPLE 样品图片



Model: BAT23ZN1373000
Voltage: 3.85V 3000mAh 11.55Wh Li-Ion
Charging Voltage Limit: 4.4V
Standard: GB/T 18287-2013

Fig. 1

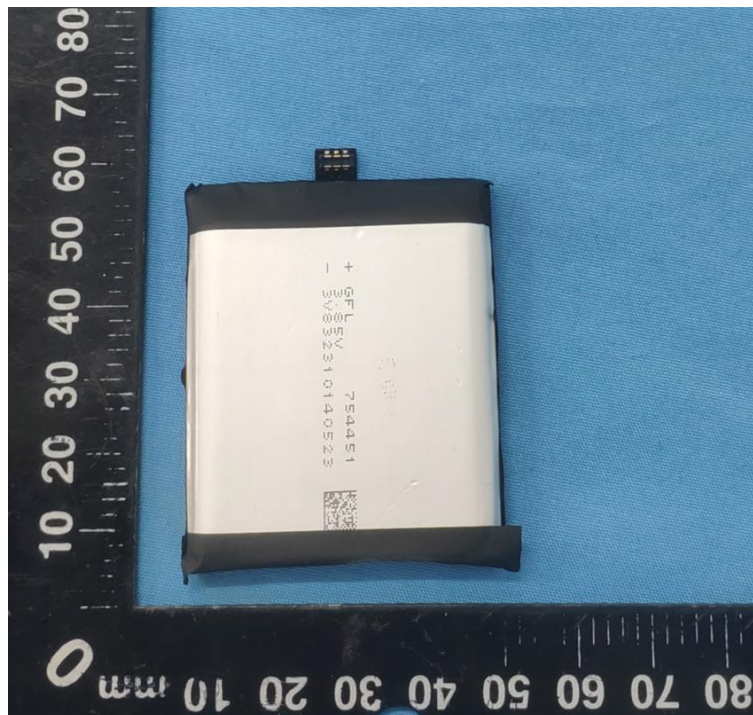


Fig. 2

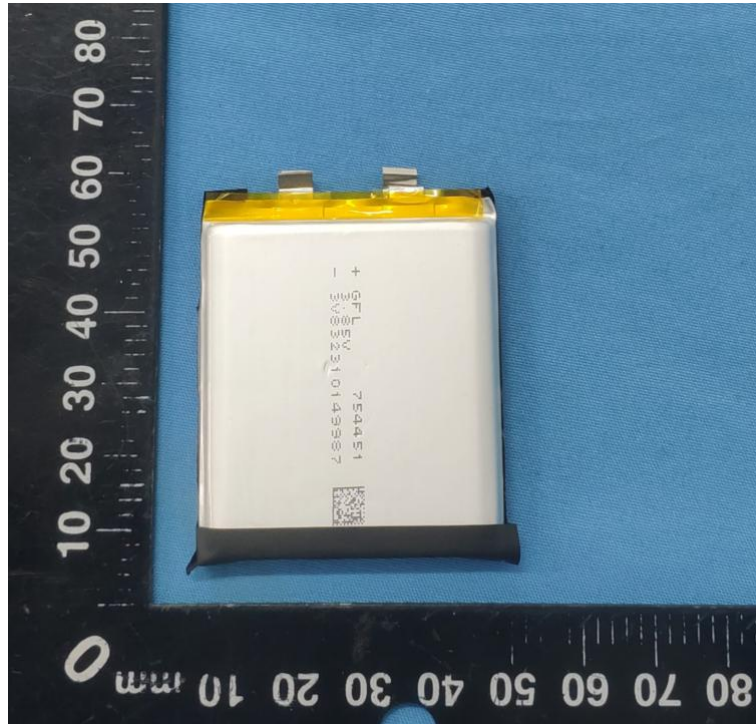


Fig. 3

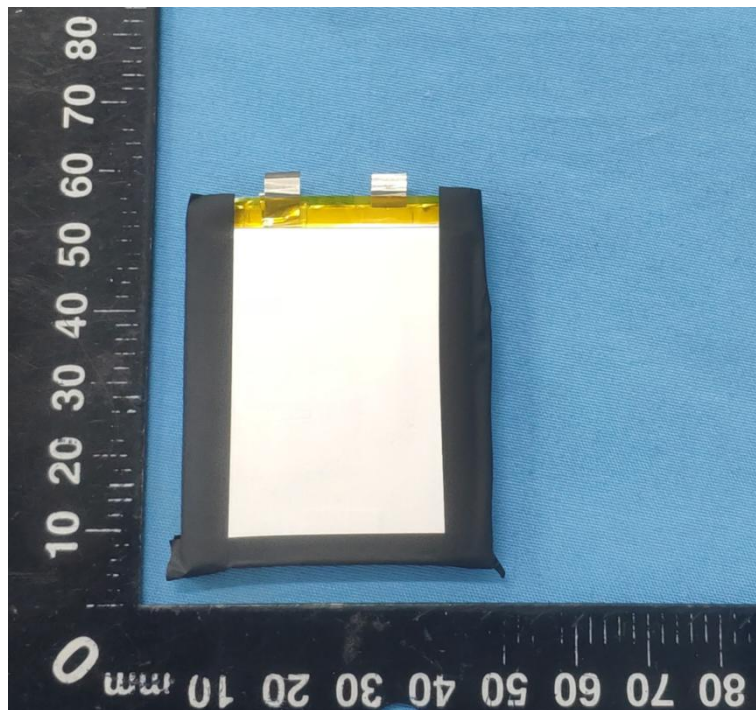


Fig. 4

==== End of Report ====